IoT e Inteligência Artificial no aumento do rendimento da sua fabrica

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Agenda

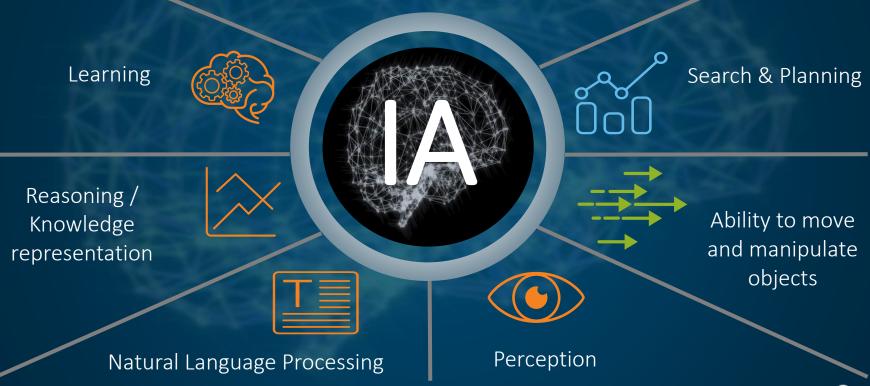
Objectivo da sessão:

Como implementar um caso de análise da causa principal de defeitos de fabrico

- Algumas definições: Al, ML, Dados, Processo,...
- Desafio colocado
- Conclusões









Machine Learning late Any Intellectual Task



Redes neuronais: modelo de Mague simula o cérebro humano

Reasoning / Knowledge

repentro das redes neuronais:

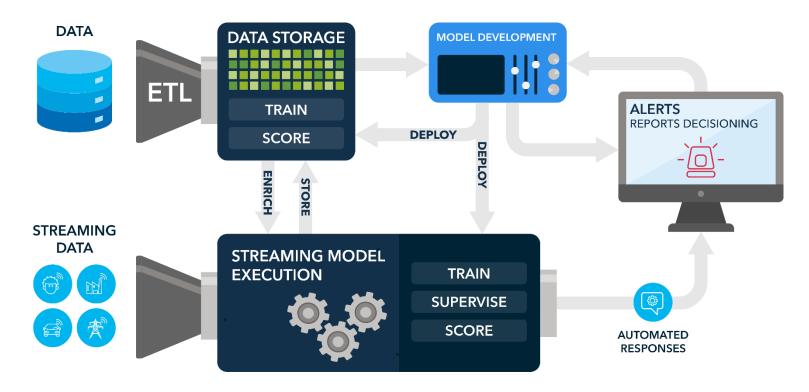
Deep neural networks – várias camadas

- Recurrent neural networks linguagem
- Convolutional networks image harception

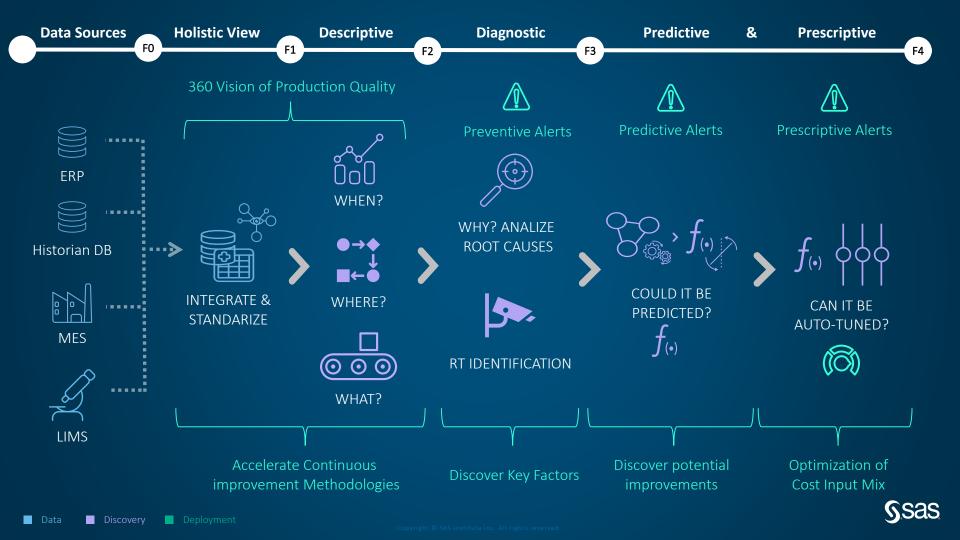
Ability to move and manipulate objects

IoT Analytics Lifecycle

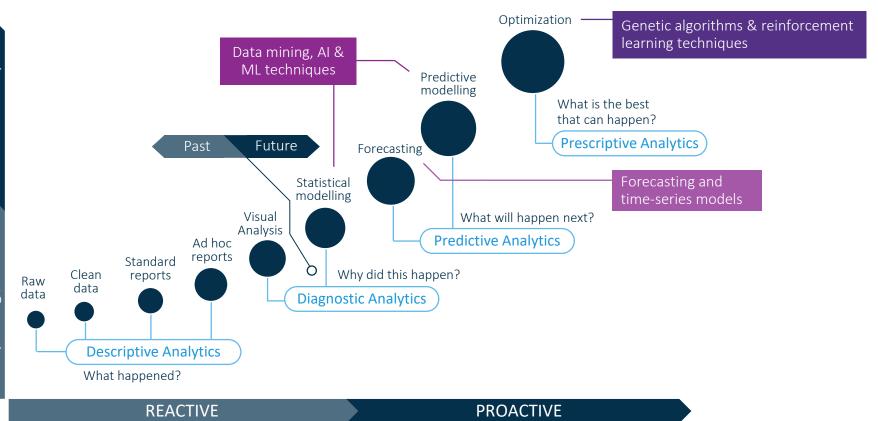
Stream - Understand - Act







The Analytics Equation – The Insight





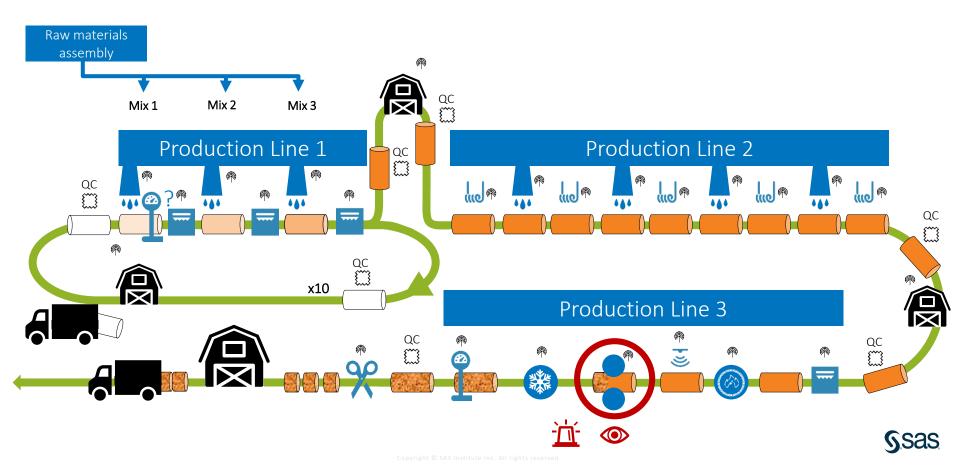
Desafio Colocado!

- Quais foram as perguntas mais importantes?
 - Sabemos quais são os defeitos com maior impacto na minha fabrica?
 - Desperdicio?
 - Custos de Imagem?
 - Risco de penlidades?
 - Sabemos quanto estão a custar esses defeitos?

Queremos então saber quais as condições em que esses efeitos ocorrem!



Customer Factory



Abordagem

Da Visão ao Valor

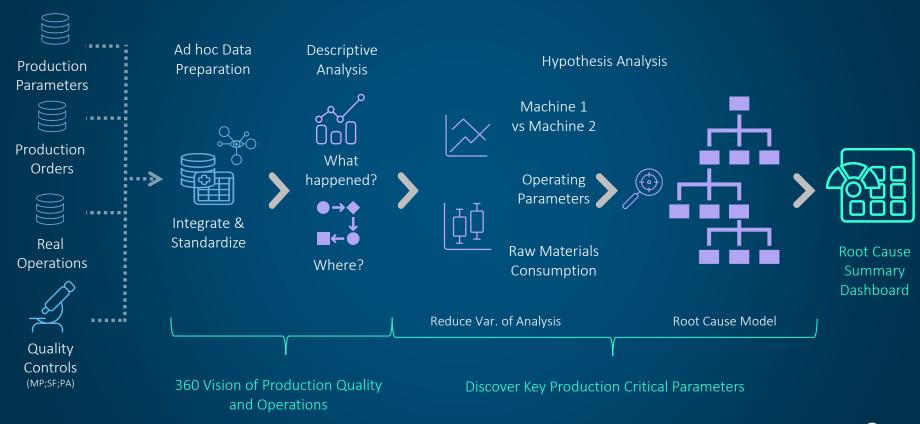


DEFECT 1
Root Cause Analysis

Following Steps

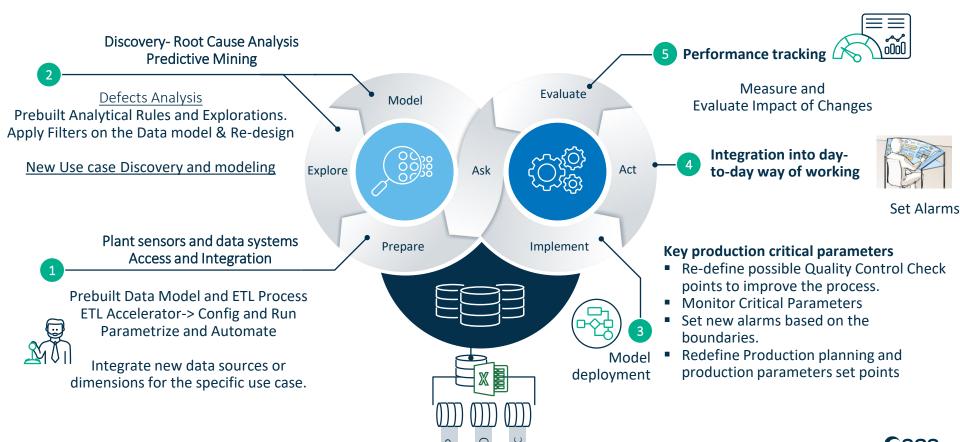


POV Approach

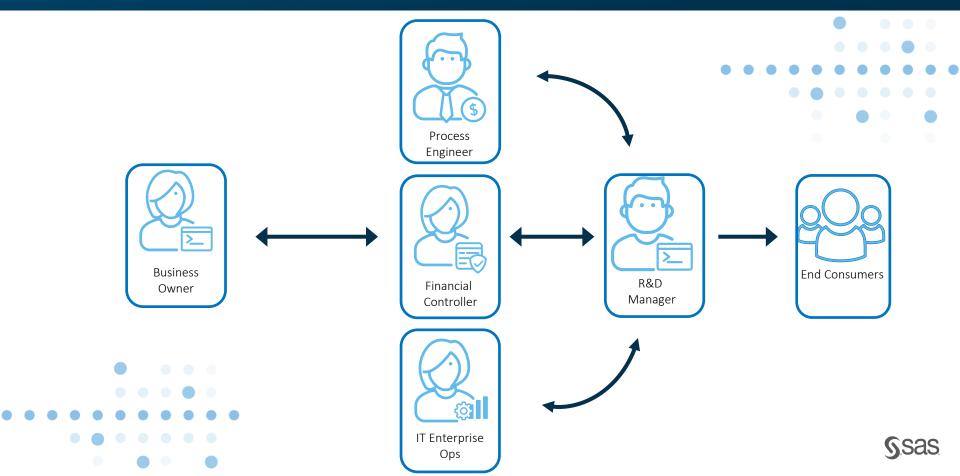




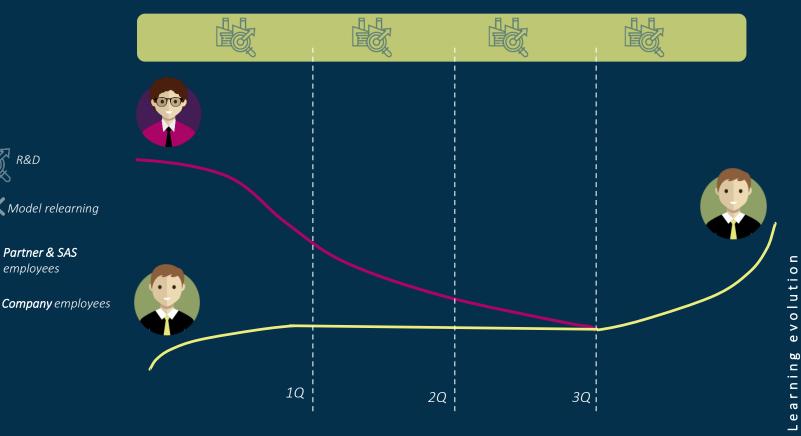
Industrialização



Recursos: Equipa Nuclear Indústria 4.0



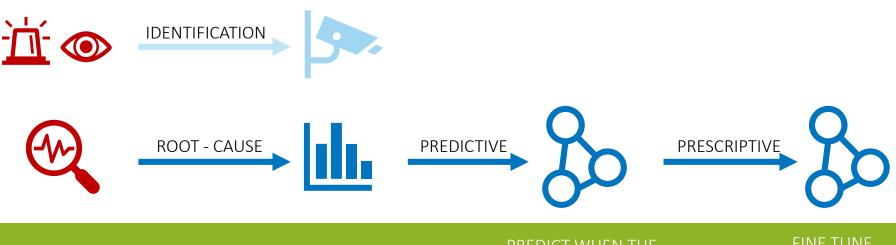
Abordagem em termos de recursos





Personas IT Systems **Process Engineers Business/ Process** R&D-> Data Scientist Data Translators Data Engineers Translator **End Consumers** Management Engineers Production Operators Ad hoc Data **Parameters** Hypothesis Preparation Descriptive and Visualization Analysis **Exploratory Analysis** Production Orders What Where? Integrate & happened? Standardize Real Operations Dashboard Root Cause Model Reduce Var. of Analysis SAS Data Access Data Preparation SAS Visual Statistics & SAS Visual SAS Visual SAS SAS Enterprise SAS Visual Data Mining & Machine Learning Analytics Analytics Connectors Guide

Potential improvements identified





UNDERSAND WHAT IS CAUSING THE DEFECT

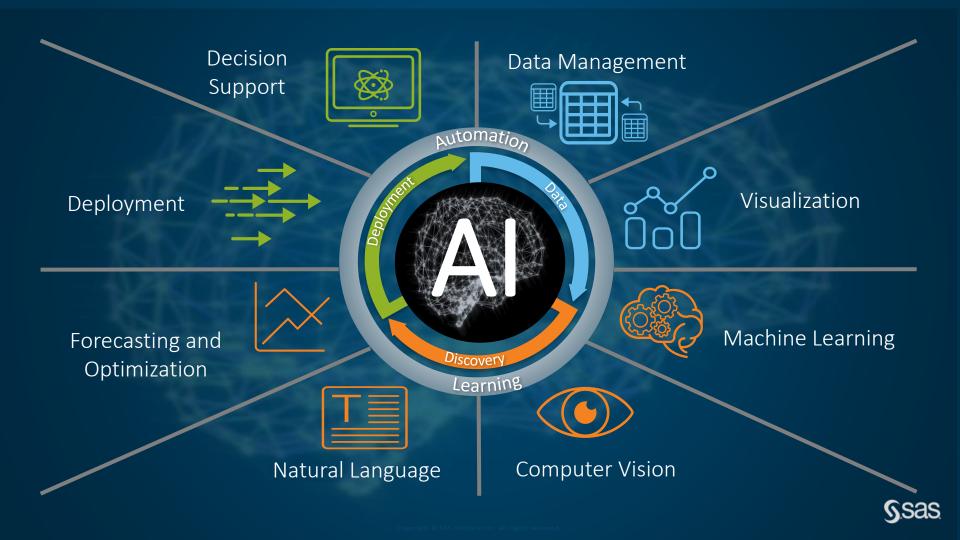
PREDICT WHEN THE
DEFECT WILL HAPPEN SO
THAT IT CAN BE PREVENTED

FINE TUNE
OPTIMIZE PROCESS
AUTOMATE ACTIONS

Identify Relevant variables Root-Cause Analytical Model Identify QC Checkpoints Predictive Model

Real Time Prescriptive Action





Key take aways!



É UM PROCESSO, NÃO É UMA SOLUÇÃO PEQUENOS
PASSOS,
MELHORE,
FALHE-CORRIJA





KNOW-HOW INTERNO

